

PRO SERIES II ASSEMBLY INSTRUCTIONS

- 1) OPEN YOUR BOX AND LOCATE ALL PARTS NOTED BELOW.
- 2) IDENTIFY YOUR FRONT STAND FRAME AND REAR STAND FRAME (THE NARROWER IS THE FRONT AND THE WIDER IS THE REAR)
- 3) CHOOSE A FRAME PIECE TO BEGIN WITH AND INSERT TWO UPRIGHT ARMS AS SHOWN IN THE PICTURES BELOW. THE UPRIGHT ARMS ARE UNIVERSAL, SO IT DOES NOT MATTER WHICH UPRIGHT ARMS YOU CHOOSE.
- 4) TAKE TWO OF THE FRAME BOLTS AND INSERT THEM INTO THE FRAME TO SECURE THE UPRIGHT ARMS. TIGHTEN THE CORRESPONDING NUTS TO FINISH ASSEMBLY OF THE FRAME AND UPRIGHT ARMS.
- 5) NOW LOCATE THE AXEL BOLTS AND SLIDE ONE WHEEL ON TO THE BOLT. NOW SLIDE THE BOLT THROUGH THE AXEL HOLES AT THE BOTTOM OF THE UPRIGHT ARMS. NOW TAKE ANOTHER WHEEL AND SLIDE IT ONTO THE OTHER SIDE OF THE AXEL BOLT. FINISH BY TIGHTENING THE CORRESPONDING AXEL NUT
- 6) REPEAT PROCEDURE FOR THE REAMINING FRAME, UPRIGHT ARMS AND WHEELS.



